



Bureau de normalisation
du Québec

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ANNEX TO THE CERTIFICATE

MCWANE DUCTILE – OHIO

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A DIVISION OF MCWANE, INC.

2266 South 6th Street
Coshocton, OH 43812-8906
USA

NQ 3623-085/2002-03-28 M1 (2019-07-17)

*Ductile-Iron Pipe for Water Pressure Piping Systems –
Characteristics and Test Methods*

Certificate number: **940**
Issue date: **2021-07-29**
Expiry date: **2023-07-31**

Nominal Diameter		Pressure Class	Maximum Deflection Angle	Type of Joint	Length	
mm	(in)				m	(feet)
150	(6)	350	5°	Push-on ⁽¹⁾⁽³⁾	5,5	(18)
200	(8)	350	5°	Push-on ⁽¹⁾⁽³⁾	5,5	(18)
250	(10)	350	5°	Push-on ⁽¹⁾⁽³⁾	5,5	(18)
300	(12)	350	5°	Push-on ⁽¹⁾⁽³⁾	5,5	(18)
350	(14)	250	5° ⁽¹⁾	Push-on ⁽¹⁾⁽³⁾	5,5	(18)
		300	3-1/4° ⁽³⁾			
		350				
400	(16)	250	5° ⁽¹⁾	Push-on ⁽¹⁾⁽³⁾	5,5	(18)
		300	3-1/4° ⁽³⁾			
		350				
450	(18)	250	5° ⁽¹⁾	Push-on ⁽¹⁾⁽³⁾	5,5	(18)
		300	3° ⁽³⁾			
		350				
500	(20)	250	5° ⁽¹⁾	Push-on ⁽¹⁾⁽³⁾	5,5	(18)
		300	2-1/2° ⁽³⁾			
		350				
600	(24)	200	5° ⁽¹⁾ 2-1/4° ⁽³⁾	Push-on ⁽¹⁾⁽³⁾	5,5	(18)
		250				
		300				
		350				
750	(30)	150	5°	Push-on ^{(1) (2)}	5,5	(18)
		200				
		250				
900	(36)	150	5°	Push-on ^{(1) (2)}	5,5	(18)
		200				
		250				

- (1) Unrestrained Push-on joint type with TYTON gasket;
- (2) Unrestrained Push-on joint type with FASTITE gasket;
- (3) Restrained Push-on joint type, TR FLEX assembly with TYTON gasket.

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HISTORY

Date	Description
2017-07-03	Renewal of certificate.
2019-07-26	Add note 3 «Restrained Push-on joint type, TR FLEX assembly with TYTON gasket ». Renewal of certificate.
2019-09-06	Add superscript (3) footnote for pipe 150 mm, Pressure Class 350.
2020-04-24	Update of the certificate to the BNQ 3623-085 / 2002-03-28 M1 (2019-07-17) edition.
2021-07-29	Renewal of certificate.

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